

## Certificate of Analysis

<b>Product</b> : GLIMEPIRIDE USP	<b>Control No</b> : FP/QA/080/15-16
<b>Batch No.</b> : GLM/ 002 /15-16	<b>Date of Receipt</b> : 30/09/2015
<b>Mfg. Date</b> : OCTOBER, 2015	<b>Date of Completion</b> : 01/10/2015
<b>Exp. Date</b> : SEPTEMBER, 2020	<b>Q</b> : 18 KC

Sr.No	Test	Specifications	Results
1	Description	A white or almost white crystalline powder.	<i>Almost white crystalline powder</i>
2	Solubility	Practically insoluble in water, soluble in dimethylformamide, slightly soluble in methylene chloride, very slightly soluble in methanol.	<i>Practically insoluble in water, soluble in dimethylformamide, slightly soluble in methylene chloride, very slightly soluble in methanol.</i>
3	Identifications by IR	IR Spectrum matches with that of standard	<i>Complies</i>
4	Relative Impurities		
	Impurity B	Not More than 0.4%	0.22%
	Impurity D	Not More than 0.2%	Not detected
	Impurity C	Not More than 0.1%	Not detected
	Unspecified Impurities	Not More than 0.1%	0.069%
	Sum of Impurities other than B	Not More than 0.5%	0.23%
5	Impurity A	Not More than 0.8%	0.26%
6	Water (By K.F)	Not more than 0.5% w/w	0.27%
7	Heavy Metals	Not more than 10 ppm	<i>Complies</i>
8	Residue on ignition	Not more than 0.1% w/w.	0.083%
9	Assay By HPLC	97% to 102% (anhydrous basis)	99.67 %

Remarks : The Product Complies with the above specifications

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01/10/15  
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Checked By

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Approved By